

# KANSAI FILLER GREY

Code: 354-131

AUTO REFINISH

SURFACER / FILLER

## DESCRIPTION

Two components Primer Surfacers paint based on Acrylic Polyol Resin and polyisocyanate as hardener

## USE

As a surfacer layer to get a smooth surface on the Base Coat or Clear Coat, it can be used for small areas or large areas

## CHARACTERISTICS

1. Fast dry
2. Easy application
3. Good adhesion

## COLOR AND GLOSS LEVEL APPEARANCE

Grey

## BASIC DATA

Data for mix product	
Number Of Components	Two
Colour	Grey
Application Method	Air spray
Thinner	HI TEMP THINNER ( 296-331 )
Hardener	KANSAI FILLER HARDENER (354-133)
Mixing Ratio	Base / Hardener / Thinner 100 / 20 / 10-20% by Volume
Pot Life	1-1,5 hours
Dry Film Thickness	20 microns /coat
Drying Time	15 - 20 minutes (air dry)
Supply Viscosity	60 ± 3 KU /25°C
Spray Viscosity	11 - 12 seconds NK-2 Cup
Specific Gravity	1.17 ± 0.03 g /ml
Overcoating Interval	30 minutes / 30°C
Packaging	Base : 1 Liter Hardener : 0.2 Liter

## SURFACE PREPARATION

All surface to be coated should be completely clean, dry and free from contamination.

## APPLICATION

Equipment Use	Volume of thinner	Recommended thinner	Nozzle orific	Nozzle pressure
Air spray	10 - 20 %	HI TEMP THINNER ( 296-331 )	-	-

Drying time		
Substrate temperature	Air Dry	Oven 60°C
30°C	15-20 minutes	30 minutes

## SAFETY PRECAUTIONS

For paint and recommended thinners see safety sheet and relevant material safety data sheets. This is a solvent borne paint and care should be taken to avoid inhalation of spray mist or vapor as well as contact between the wet paint and exposed skin or eyes

- Flammable liquid and vapor, concentrating of its vapor may cause explosion
- Harmful if swallowed. May causes eyes, skin and respiratory tract irritation.
- May cause long term adverse effect in the aquatic environment

## DISCLAIMER

Spreading rate, drying time, and other numerical parameters are based on controlled environment test and evaluation. It may vary on actual usage due to differences on surface type and porosity, surrounding humidity and temperature, painters' skill and equipment, and other external factors. User should always consult with Kansai Paint for specific guidelines on particulars paint jobs for the best result.

All information can be adjusted accordingly without further notice.