

DESCRIPTION

Two in one anti corrosive paint based on modified alkyd resin, having booth properties of primer and top coat

USE

Steel structure and moderate corrosive environment

COLOR AND GLOSS LEVEL APPEARANCE

- White, and custom color (by request)
- Gloss Level : Semi gloss, Matt (by request)

BASIC DATA

Data for mix product	
Application Method	Airless spray, Air spray, Brush or Roller
Specific Gravity	1.2 g/ml (White color)
Volume Solids	60.00%
VOC	480 g/Liter (Method 24 analysis)
Flash point	42°C
Recommended DFT	40 micron/coat
Theoretical Coverage	10 m ² /Kg at DFT 40 micron 12 m ² /Liter at DFT 40 micron *Practical coverage vary depending on loss factor
Packaging	20 Kg (16,67 Liter) Base in pail can

SURFACE PREPARATION SUMMARY TABLE

Substrate	Surface Preparation	
	Minimum	Recommended
Carbon Steel	St 2 (ISO 8501-1)	Sa 2 ½ (ISO 8501-1)
Shop Primed Steel	Clean, dry and undamaged approved shop primer	Clean, dry and undamaged approved shop primer
Coated Surfaces	Clean, dry and undamaged compatible coating	Clean, dry and undamaged compatible coating

APPLICATION

Ambient temperature shall be above 5°C and relative humidity shall be below 85%. Surface temperature shall be minimum of 3°C above dew point.

Adequate ventilation shall be provided in confined spaces to ensure proper drying.

Mixing	This material is a one component coating. Stir paint in container with power agitator well before using	
Airless Spray	Recommended	Nozzle Tip : 0.38 – 0.48 mm Nozzle Pressure : Not less than 10 MPa
Air Spray (Conventional)	Recommended	Nozzle Orifice : 1.5 – 2.0 mm Nozzle Pressure : 0.3 – 0.4 MPa
Brush	Recommended	Typically 25 – 35µ can be achieved
Roller	Recommended	Typically 25 – 35µ can be achieved
Thinner	Unitect 10 Thinner	Max 10% depend on application method

Over coating interval for DFT 40 micron

Over-coating with	Interval	20°C	30°C	40°C
Chlorinated rubber, and alkyd coating	Minimum	24 hours	16 hours	8 min
	Maximum	7 days	7 days	7 days

Curing time DFT to 40 micron

Substrate temperature	Dry to touch	Dry to handle	Full cure
10°C	16 hours	72 hours	7 days
20°C	10 hours	48 hours	7 days
30°C	6 hours	24 hours	7 days

SAFETY PRECAUTIONS

For paint and recommended thinners, see safety sheet and relevant material safety data sheet

This is a solvent borne paint and care should be taken to avoid inhalation of spray mist of vapor as well as contact between the wet paint and exposed skin or eyes

- Avoid at all times inhalation or aerosol spray-mist
- Harmful by inhalation and in contact with skin
- Highly flammable liquid and vapor
- Harmful to aquatic organism, may cause long-term adverse effects in the aquatic environment

STORAGE

Store in dry, cool condition and away from sources of heat and ignition. Containers must be kept tightly closed. Store conditions shall be in accordance with national regulations

DISCLAIMER

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